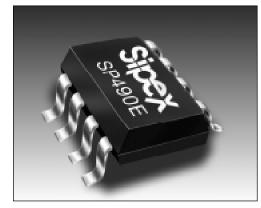


# **Enhanced Full Duplex RS-485 Transceivers**

- +5V Only
- Low Power BiCMOS
- Driver/Receiver Enable (SP491E)
- RS-485 and RS-422 Drivers/Receivers
- Pin Compatible with LTC490 and SN75179 (**SP490E**)
- Pin Compatible with LTC491 and SN75180 (**SP491E**)
- Improved ESD Specifications:

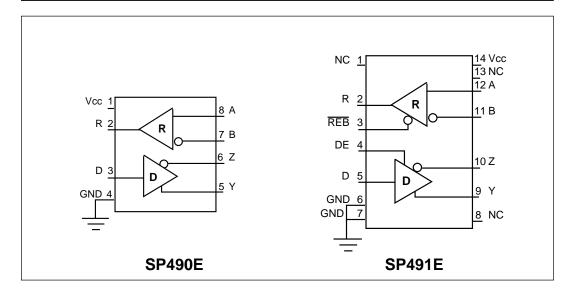
±15kV Human Body Model ±15kV IEC1000-4-2 Air Discharge ±8kV IEC1000-4-2 Contact Discharge



Now available in Lead Free

#### **DESCRIPTION...**

The **SP490E** is a low power differential line driver/receiver meeting RS-485 and RS-422 standards up to 10Mbps. The **SP491E** is identical to the **SP490E** with the addition of driver and receiver tri-state enable lines. Both products feature  $\pm 200$ mV receiver input sensitivity, over wide common mode range. The **SP490E** is available in 8-pin plastic DIP and 8-pin NSOIC packages for operation over the commercial and industrial temperature ranges. The **SP491E** is available in 14-pin DIP and 14-pin NSOIC packages for operation over the commercial and industrial temperature ranges.



# **ABSOLUTE MAXIMUM RATINGS**

These are stress ratings only and functional operation of the device at these ratings or any other above those indicated in the operation sections of the specifications below is not implied. Exposure to absolute maximum rating conditions for extended periods of time may affect reliability.

V <sub>cc</sub>	+7V
Input Voltages	
Drivers	0.5V to (V <sub>cc</sub> +0.5V)
	±14V
Output Voltages	
Drivers	±14V
Receivers	0.5V to (V <sub>CC</sub> +0.5V)
Storage Temperature	
Power Dissipation	

### **SPECIFICATIONS**

 $T_{\text{min}}$  to  $T_{\text{max}}$  and  $V_{\text{cc}}$  = 5V  $\pm$  5% unless otherwise noted.

PARAMETERS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP490E DRIVER					
DC Characteristics					
Differential Output Voltage	GND		V <sub>cc</sub>	Volts	Unloaded; R = ∞; <i>see Figure 1</i>
Differential Output Voltage	2		V <sub>cc</sub>	Volts	With Load; $R = 50\Omega$ ; (RS-422);
					see Figure 1
Differential Output Voltage	1.5		V <sub>cc</sub>	Volts	With Load; $R = 27\Omega$ ; (RS-485); see Figure 1
Change in Magnitude of Driver					
Differential Output Voltage for					
Complimentary States			0.2	Volts	$R = 27\Omega$ or $R = 50\Omega$ ; see Figure 1
Driver Common-Mode				1/-1/-	D 070 D 500 Firms 4
Output Voltage	0.0		3	Volts	$R = 27\Omega$ or $R = 50\Omega$ ; see Figure 1
Input High Voltage	2.0		0.0	Volts Volts	Applies to D
Input Low Voltage Input Current			0.8 ±10		Applies to D Applies to D
Driver Short-Circuit Current			±10	μΑ	Applies to D
V <sub>OUT</sub> = HIGH			±250	mA	-7V ≤ V <sub>O</sub> ≤ +12V
$V_{OUT} = LOW$			±250	mA	$-7V \le V_0 \le +12V$
OUT - ZOV				"" \	1 4 = 40 = 1124
SP490E DRIVER					
AC Characteristics					
Maximum Data Rate	10			Mbps	$R_{DIFF} = 54\Omega, C_{L1} = C_{L2} = 100pF$
Driver Input to Output	20	30	60	ns	$t_{\text{DIFF}} = 5.24$ , $C_{\text{L}} = C_{\text{L}} = 100 \text{pF}$ :
					$t_{PLH}$ , $R_{DIFF} = 54\Omega$ , $C_{L1} = C_{L2} = 100pF$ ; see Figures 3 and 6
Driver Input to Output	20	30	60	ns	$t_{PHL}$ ; $R_{DIFF} = 54\Omega$ , $C_{L1} = C_{L2} = 100pF$ ;
					see Figures 3 and 5
Driver Skew		5		ns	see Figures 3 and 5,
					$t_{\text{SKEW}} =  t_{\text{DPLH}} - t_{\text{DPHL}} $ From 10% to 90%; $R_{\text{DIFF}} = 54\Omega$ ,
Driver Rise or Fall Time	3	15	40	ns	From 10% to 90%; $R_{DIFF} = 54\Omega$ ,
					$C_{L1} = C_{L2} = 100 \text{pF}$ ; see Figures 3 and 5
SP490E RECEIVER					
DC Characteristics			0.5	, ,.	71/ 11/ 1401/
Differential Input Threshold	-0.2	70	+0.2	Volts	-7V ≤ V <sub>CM</sub> ≤ 12V
Input Hysteresis	2.5	70		mV Volto	$V_{CM} = 0V$
Output Voltage High	3.5		0.4	Volts Volts	$I_0 = -4\text{mA}, V_{1D} = +200\text{mV}$
Output Voltage Low Input Resistance	12	15	0.4	voits kΩ	$I_{O}^{\circ} = +4 \text{mA}, \ V_{ID}^{\circ} = -200 \text{mV}$ -7V \leq V <sub>CM</sub> \leq 12V
Input Current (A, B); V <sub>IN</sub> = 12V	'2	13	±1.0	mA	$V_{IN} = 12V$
Input Current (A, B); V <sub>IN</sub> = -7V			-0.8	mA	$V_{IN} = 12V$ $V_{IN} = -7V$
Short-Circuit Current			85	mA	$0 \stackrel{\vee}{N} = \stackrel{\vee}{N} \stackrel{\vee}{N$
	l	L	l		

 $\rm T_{MIN}$  to  $\rm T_{MAX}$  and  $\rm V_{CC}$  = 5V  $\pm$  5% unless otherwise noted.

PARAMETERS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP490E RECEIVER					
AC Characteristics					
Maximum Data Rate	10			Mbps	
Receiver Input to Output	20	45	100	ns	$t_{PLH}$ ; $R_{DIFF} = 54\Omega$ ,
Receiver Input to Output	20	45	100	ns	$C_{L1}^{L1} = C_{L2}^{IT} = 100 \text{pF}$ ; Figures 3 & 7 $t_{\text{PHL}}$ ; $R_{\text{DIFF}} = 54\Omega$ , $C_{L1}^{T} = C_{L2}^{T} = 100 \text{pF}$ ; Figures 3 & 7
Diff. Receiver Skew It <sub>PLH</sub> -t <sub>PHL</sub> I		13		ns	$R_{DIFF} = 54\Omega$ ; $C_{L1} = C_{L2} = 100pF$ ; Figures 3 & 7
POWER REQUIREMENTS					
Supply Voltage	+4.75		+5.25	Volts	
Supply Current		900		μΑ	
ENVIRONMENTAL AND MECHANICAL Operating Temperature Commercial (_C_) Industrial (_E_) Storage Temperature Package Plastic DIP (_P) NSOIC (_N)	0 -40 -65		+70 +85 +150	°C °C °C	

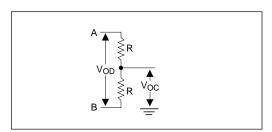


Figure 1. Driver DC Test Load Circuit

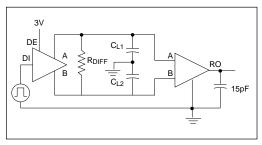


Figure 3. Driver/Receiver Timing Test Circuit

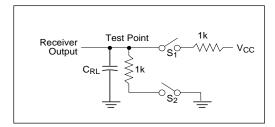


Figure 2. Receiver Timing Test Load Circuit

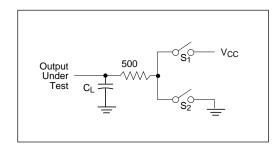


Figure 4. Driver Timing Test Load #2 Circuit

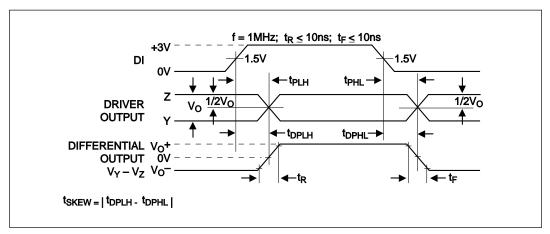


Figure 5. Driver Propagation Delays

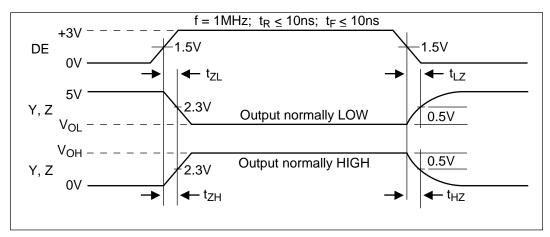


Figure 6. Driver Enable and Disable Times

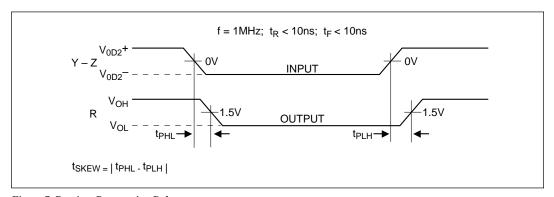


Figure 7. Receiver Propagation Delays

# **ABSOLUTE MAXIMUM RATINGS**

These are stress ratings only and functional operation of the device at these ratings or any other above those indicated in the operation sections of the specifications below is not implied. Exposure to absolute maximum rating conditions for extended periods of time may affect reliability.

V <sub>cc</sub>	+7V
Input Voltages	
Logic	0.5V to (V <sub>cc</sub> +0.5V)
Drivers	0.5V to (V <sub>cc</sub> +0.5V)
Receivers	±14V
Output Voltages	
Logic	0.5V to (V <sub>cc</sub> +0.5V)
Drivers	±14V
Receivers	0.5V to (V <sub>cc</sub> +0.5V)
Storage Temperature	65°C to +150
Power Dissination	1000mW

# **SPECIFICATIONS**

 $T_{\text{MIN}}$  to  $T_{\text{MAX}}$  and  $V_{\text{CC}}$  = 5V ± 5% unless otherwise noted.

PARAMETERS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP491E DRIVER					
DC Characteristics					
Differential Output Voltage	GND		V <sub>cc</sub>	Volts	Unloaded; R = ∞ ; see Figure 1
Differential Output Voltage	2		V <sub>cc</sub>	Volts	With Load; $R = 50\Omega$ ; (RS-422);
					see Figure 1
Differential Output Voltage	1.5		V <sub>cc</sub>	Volts	With Load; $R = 27\Omega$ ; (RS-485);see Figure 1
Change in Magnitude of Driver					
Differential Output Voltage for					
Complimentary States			0.2	Volts	$R = 27\Omega$ or $R = 50\Omega$ ; see Figure 1
Driver Common-Mode					
Output Voltage			3	Volts	$R = 27\Omega$ or $R = 50\Omega$ ; see Figure 1
Input HIGH Voltage	2.0			Volts	Applies to D, REB, DE
Input LOW Voltage			0.8	Volts	Applies to D, REB, DE
Input Current			±10	μΑ	Applies to D, REB, DE
Driver Short-Circuit Current					
V <sub>OUT</sub> = HIGH			250	mA	-7V ≤ V <sub>O</sub> ≤ 10V
$V_{OUT} = LOW$			250	mA	$-7V \le V_0 \le 10V$
					-
SP491E DRIVER					
AC Characteristics					
Maximum Data Rate	10			Mbps	$R_{DIFF} = 54\Omega, C_{L1} = C_{L2} = 100pF$
Driver Input to Output	20	30	60	ns	$t_{PLH}^{DIFF}$ , $R_{DIFF} = 54\Omega$ , $C_{L1} = C_{L2} = 100pF$ ;
					see Figures 3 and 5
Driver Input to Output	20	30	60	ns	$t_{\text{DLI}}$ ; $R_{\text{DIFF}} = 54\Omega$ , $C_{14} = C_{12} = 100\text{pF}$ ;
•					see Figures 3 and 5
Driver Skew		5	10	ns	see Figures 3 and 5,
					$t_{\text{SKEW}} =  t_{\text{DPLH}} - t_{\text{DPHL}} $ From 10% to 90%; $R_{\text{DIFF}} = 54\Omega$ ,
Driver Rise or Fall Time	3	15	40	ns	From 10% to 90%; $R_{DIFF} = 54\Omega$ ,
					$C_{14} = C_{12} = 100 \text{pF}$ ; see Figures 3 and 5
Driver Enable to Output HIGH		40	70	ns	$C_{14} = C_{12} = 100 pF$ ; see Figures
					4 and 6; S <sub>2</sub> closed
Driver Enable to Output LOW		40	70	ns	$C_{L1} = C_{L2} = 100 pF$ ; see Figures
					$C_{L1} = C_{L2} = 100 \text{pF}$ ; see Figures 4 and 6; $S_1$ closed
Driver Disable Time from LOW		40	70	ns	$C_{11} = C_{12} = 15pF$ ; see Figures
					4 and 6; $S_1$ closed $C_{L1} = C_{L2} = 15pF$ ; see Figures
Driver Disable Time from HIGH		40	70	ns	$C_{L1} = C_{L2} = 15pF$ ; see Figures
					4 and 6; S <sub>2</sub> closed

T....to T.... and  $V_{--} = 5V \pm 5\%$  unless otherwise noted

$T_{MIN}$ to $T_{MAX}$ and $V_{CC} = 5V \pm 5\%$ unless otherw <b>PARAMETERS</b>	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP491E RECEIVER					
DC Characteristics					
Differential Input Threshold	-0.2		+0.2	Volts	-7V ≤ V <sub>CM</sub> ≤ 12V
Input Hysteresis		70		mV	$V_{CM} = 0V$
Output Voltage HIGH	3.5			Volts	$I_0 = -4 \text{mA}, V_{ID} = +200 \text{mV}$
Output Voltage LOW			0.4	Volts	$I_{O}^{\circ} = +4 \text{mA}, \ V_{ID} = -200 \text{mV}$
Three State (high impedance) Output Current			±1	μΑ	0.4V ≤ V <sub>O</sub> ≤ 2.4V; <del>REB</del> = 5V
Input Resistance	12	15		kΩ	$0.4V \le V_{O} \le 2.4V$ , RLB = $3V$ - $7V \le V_{CM} \le 12V$
Input Current (A, B); V <sub>IN</sub> = 12V	'2	13	±1.0	mA	DE = 0V, $V_{CC} = 0V$ or 5.25V, $V_{IN} = 12V$
Input Current (A, B); V <sub>IN</sub> = -7V			-0.8	mA	DE = 0V, $V_{CC} = 0V$ or 5.25V, $V_{IN} = -7V$
Short-Circuit Current			85	mA	$0V \le V_O \le V_{CC}$
SP491E RECEIVER					0 00
AC Characteristics					
Maximum Data Rate	10			Mbps	REB = 0V, DE = 5V
Receiver Input to Output	20	45	100	ns	$t_{PLH}$ ; $R_{DIFF} = 54\Omega$ ,
					$C_{L1} = C_{L2} = 100 \text{pF}$ ; Figures 3 & 7
Receiver Input to Output	20	45	100	ns	$t_{PHL}$ ; $R_{DIFF} = 54\Omega$ ,
Diff Descriver Character to 1		13			$C_{L1} = C_{L2} = 100 \text{pF}$ ; Figures 3 & 7
Diff. Receiver Skew It <sub>PLH</sub> -t <sub>PHL</sub> I		13		ns	$R_{DIFF}^{-1} = 54\Omega; C_{L1} = C_{L2} = 100pF;$ Figures 3 & 7
Receiver Enable to Output LOW		45	70	ns	$C_{RI} = 15pF$ ; Figures 2 and 8; $S_1$ closed
Receiver Enable to Output HIGH		45	70	ns	$C_{RI} = 15pF$ ; Figures 2 and 8; $S_2$ closed
Receiver Disable from LOW		45	70	ns	$C_{RL}^{RL}$ = 15pF; Figures 2 and 8; $S_1^2$ closed
Receiver Disable from HIGH		45	70	ns	$C_{RL}^{NL}$ = 15pF; <i>Figures 2 and 8;</i> $S_2$ closed
POWER REQUIREMENTS					
Supply Voltage	+4.75		+5.25	Volts	
Supply Current		900		μΑ	$\overline{REB}$ , D = 0V or $V_{CC}$ ; DE = $V_{CC}$
SP491E ENVIRONMENTAL					
AND MECHANICAL					
Operating Temperature					
Commercial (_C_)	0		+70	°C	
Industrial (_E_)	-40		+85	°C	
Storage Temperature	-65		+150	°C	
Package Plastic DIP (_P)					
NSOIC (_N)					

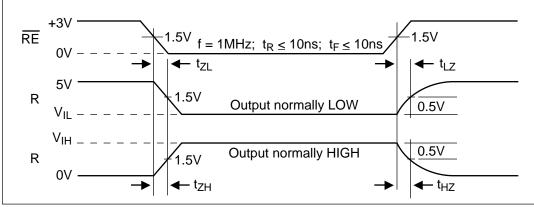


Figure 8. Receiver Enable and Disable Times

#### **FEATURES**

The **SP490E** and **SP491E** are full-duplex differential transceivers that meet the requirements of RS-485 and RS-422. Fabricated with a **Sipex** proprietary BiCMOS process, both products require a fraction of the power of older bipolar designs.

#### THEORY OF OPERATION

The RS-485 standard is ideal for multi-drop applications or for long-distance interfaces. RS-485 allows up to 32 drivers and 32 receivers to be connected to a data bus, making it an ideal choice for multi-drop applications. Since the cabling can be as long as 4,000 feet, RS-485 transceivers are equipped with a wide (-7V to +12V) common mode range to accommodate ground potential differences. Because RS-485 is a differential interface, data is virtually immune to noise in the transmission line.

#### **Drivers**

The drivers for both the **SP490E** and **SP491E** have differential outputs. The typical voltage output swing with no load will be 0 volts to +5 volts. With worst case loading of  $54\Omega$  across the differential outputs, the driver can maintain greater than 1.5V voltage levels.

The driver of the **SP491E** has a driver enable control line which is active high. A logic high on DE (pin 4) of the **SP491E** will enable the differential driver outputs. A logic low on DE (pin 4) of the **SP491E** will tri-state the driver outputs. The **SP490E** does not have a driver enable.

#### Receivers

The receivers for both the **SP490E** and **SP491E** have differential inputs with an input sensitivity as low as  $\pm 200 \text{mV}$ . Input impedance of the receivers is typically  $15 \text{k}\Omega$  ( $12 \text{k}\Omega$  minimum). A wide common mode range of -7V to +12V allows for large ground potential differences between systems. The receivers for both the **SP490E** and **SP491E** are equipped with the fail-safe feature. Fail-safe guarantees that the receiver output will be in a high state when the input is left unconnected.

The receiver of the **SP491E** has a receiver enable control line which is active low. A logic low on  $\overline{REB}$  (pin 3) of the **SP491E** will enable the differential receiver. A logic high on  $\overline{REB}$  (pin 3) of the **SP491E** will tri-state the receiver.

#### **ESD Tolerance**

The **SP490E/SP491E** devices incorporate ruggedized ESD cells on all driver output and receiver input pins. The ESD structure is improved over our previous family for more rugged applications and environments sensitive to electro-static discharges and associated transients. The improved ESD tolerance is at least  $\pm 15 \text{kV}$  without damage nor latch-up.

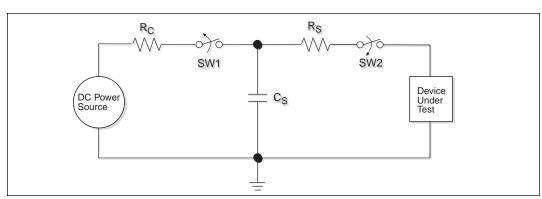


Figure 9. ESD Test Circuit for Human Body Model

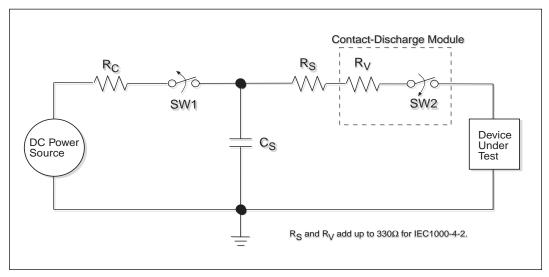


Figure 10. ESD Test Circuit for IEC1000-4-2

There are different methods of ESD testing applied:

- a) MIL-STD-883, Method 3015.7
- b) IEC1000-4-2 Air-Discharge
- c) IEC1000-4-2 Direct Contact

The Human Body Model has been the generally accepted ESD testing method for semiconductors. This method is also specified in MIL-STD-883, Method 3015.7 for ESD testing. The premise of this ESD test is to simulate the human body's potential to store electro-static energy and discharge it to an integrated circuit. The simulation is performed by using a test model as shown in *Figure 9*. This method will test the IC's capability to withstand an ESD transient during normal handling such as in manufacturing areas where the ICs tend to be handled frequently.

The IEC-1000-4-2, formerly IEC801-2, is generally used for testing ESD on equipment and systems. For system manufacturers, they must guarantee a certain amount of ESD protection since the system itself is exposed to the outside environment and human presence. The premise with IEC1000-4-2 is that the system is required to withstand an amount of static electricity when ESD is applied to points and surfaces of the

equipment that are accessible to personnel during normal usage. The transceiver IC receives most of the ESD current when the ESD source is applied to the connector pins. The test circuit for IEC1000-4-2 is shown on *Figure 10*. There are two methods within IEC1000-4-2, the Air Discharge method and the Contact Discharge method.

With the Air Discharge Method, an ESD voltage is applied to the equipment under test (EUT) through air. This simulates an electrically charged

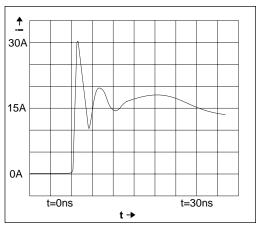


Figure 11. ESD Test Waveform for IEC1000-4-2

person ready to connect a cable onto the rear of the system only to find an unpleasant zap just before the person touches the back panel. The high energy potential on the person discharges through an arcing path to the rear panel of the system before he or she even touches the system. This energy, whether discharged directly or through air, is predominantly a function of the discharge current rather than the discharge voltage. Variables with an air discharge such as approach speed of the object carrying the ESD potential to the system and humidity will tend to change the discharge current. For example, the rise time of the discharge current varies with the approach speed.

The Contact Discharge Method applies the ESD current directly to the EUT. This method was devised to reduce the unpredictability of the ESD arc. The discharge current rise time is constant since the energy is directly transferred without the air-gap arc. In situations such as hand held systems, the ESD charge can be directly discharged to the equipment from a person already holding the equipment. The current is transferred on to the keypad or the serial port of the equipment directly and then travels through the PCB and finally to the IC.

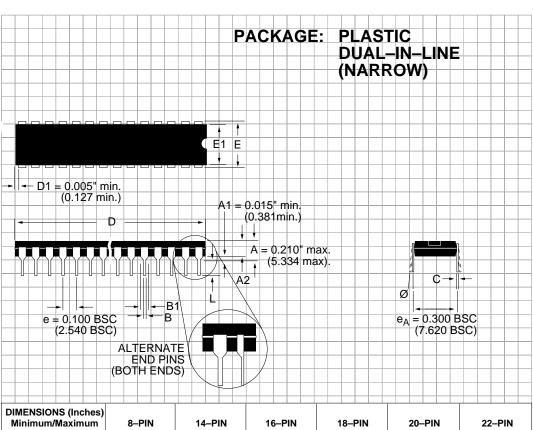
The circuit models in Figures 9 and 10 represent the typical ESD testing circuits used for all three methods. The  $C_S$  is initially charged with the DC power supply when the first switch (SW1) is on. Now that the capacitor is charged, the second switch (SW2) is on while SW1 switches off. The voltage stored in the capacitor is then applied through  $R_S$ , the current limiting resistor, onto the device under test (DUT). In ESD tests, the SW2 switch is pulsed so that the device under test receives a duration of voltage.

For the Human Body Model, the current limiting resistor ( $R_s$ ) and the source capacitor ( $C_s$ ) are 1.5k $\Omega$  an 100pF, respectively. For IEC-1000-4-2, the current limiting resistor ( $R_s$ ) and the source capacitor ( $C_s$ ) are 330 $\Omega$  an 150pF, respectively.

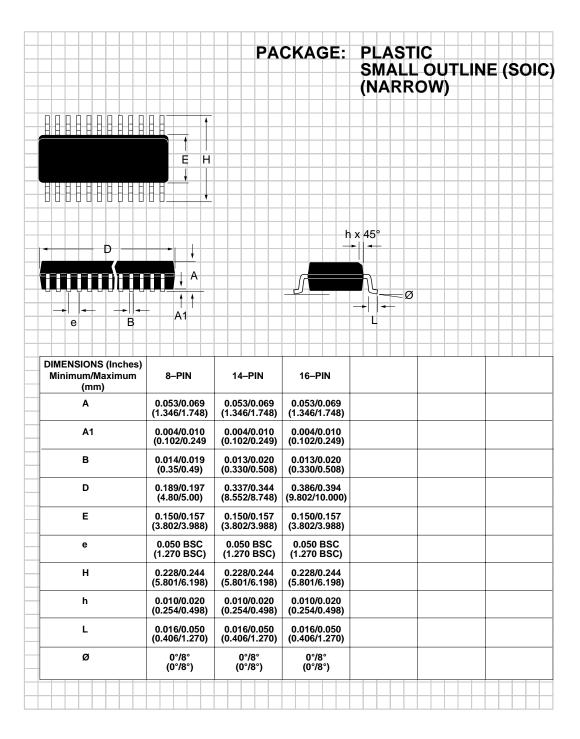
The higher  $C_s$  value and lower  $R_s$  value in the IEC1000-4-2 model are more stringent than the Human Body Model. The larger storage capacitor injects a higher voltage to the test point when SW2 is switched on. The lower current limiting resistor increases the current charge onto the test point.

SP490E/SP491E	HUMAN BODY	IEC1000-4-2					
Family	MODEL	Air Discharge	Direct Contact	Level			
Driver Outputs	±15kV	±15kV	±8kV	4			
Receiver Inputs	±15kV	±15kV	±8kV	4			

Table 1. Transceiver ESD Tolerance Levels



DIMENSIONS (Inches) Minimum/Maximum (mm)	8–PIN	14-PIN	16-PIN	18-PIN	20-PIN	22-PIN
A2	0.115/0.195	0.115/0.195	0.115/0.195	0.115/0.195	0.115/0.195	0.115/0.195
	(2.921/4.953)	(2.921/4.953)	(2.921/4.953)	(2.921/4.953)	(2.921/4.953)	(2.921/4.953)
В	0.014/0.022	0.014/0.022	0.014/0.022	0.014/0.022	0.014/0.022	0.014/0.022
	(0.356/0.559)	(0.356/0.559)	(0.356/0.559)	(0.356/0.559)	(0.356/0.559)	(0.356/0.559)
B1	0.045/0.070	0.045/0.070	0.045/0.070	0.045/0.070	0.045/0.070	0.045/0.070
	(1.143/1.778)	(1.143/1.778)	(1.143/1.778)	(1.143/1.778)	(1.143/1.778)	(1.143/1.778)
С	0.008/0.014	0.008/0.014	0.008/0.014	0.008/0.014	0.008/0.014	0.008/0.014
	(0.203/0.356)	(0.203/0.356)	(0.203/0.356)	(0.203/0.356)	(0.203/0.356)	(0.203/0.356)
D	0.355/0.400	0.735/0.775	0.780/0.800	0.880/0.920	0.980/1.060	1.145/1.155
	(9.017/10.160)	(18.669/19.685)	(19.812/20.320)	(22.352/23.368)	(24.892/26.924)	(29.083/29.337)
E	0.300/0.325	0.300/0.325	0.300/0.325	0.300/0.325	0.300/0.325	0.300/0.325
	(7.620/8.255)	(7.620/8.255)	(7.620/8.255)	(7.620/8.255)	(7.620/8.255)	(7.620/8.255)
E1	0.240/0.280	0.240/0.280	0.240/0.280	0.240/0.280	0.240/0.280	0.240/0.280
	(6.096/7.112)	(6.096/7.112)	(6.096/7.112)	(6.096/7.112)	(6.096/7.112)	(6.096/7.112)
L	0.115/0.150	0.115/0.150	0.115/0.150	0.115/0.150	0.115/0.150	0.115/0.150
	(2.921/3.810)	(2.921/3.810)	(2.921/3.810)	(2.921/3.810)	(2.921/3.810)	(2.921/3.810)
Ø	0°/ 15°	0°/ 15°	0°/ 15°	0°/ 15°	0°/ 15°	0°/ 15°
	(0°/15°)	(0°/15°)	(0°/15°)	(0°/15°)	(0°/15°)	(0°/15°)



# Model Temperature Range Package SP490ECN. 0°C to +70°C 8-Pin NSOIC SP490ECP 0°C to +70°C 8-Pin DIP SP490EEN. -40°C to +85°C 8-Pin NSOIC SP490EEP -40°C to +85°C 8-Pin DIP SP491ECN 0°C to +70°C 14-Pin NSOIC SP491ECP 0°C to +70°C 14-Pin DIP SP491EEN. -40°C to +85°C 14-Pin NSOIC

Please consult the factory for pricing and availability on a Tape-On-Reel option.

Now available in Lead Free. To order add "-L' to the part number. Example: SP488A = normal, SP488A-L = Lead free



SIGNAL PROCESSING EXCELLENCE

#### Sipex Corporation

Headquarters and Sales Office 22 Linnell Circle Billerica, MA 01821 TEL: (978) 667-8700 FAX: (978) 670-9001 e-mail: sales@sipex.com

**Sales Office** 233 South Hillview Drive Milpitas, CA 95035 TEL: (408) 934-7500 FAX: (408) 935-7600

Sipex Corporation reserves the right to make changes to any products described herein. Sipex does not assume any liability arising out of the application or use of any product or circuit described hereing; neither does it convey any license under its patent rights nor the rights of others.